#### FITTING INSTRUCTION

Clamp mai		
ISO PN		_ A
1 L	Left directional lights	1
2 +	Rear fog lights	1
3 31	Ground	M10x35
4 R	Right directional lights	
5 58F	Right side parking lights	(A) (B)
6 54	Stoplights	00
7 58I	Left side parking lights	
A _	M10x35	M12x1,25x70

This towbar is designed to assembly in following car: **LAND ROVER FREELANDER**, (**LN**), produced since 03.1998 till 09.2006, catalogue no. **LN01A** and is prepared to tow trailers max total weight **2000 kg** and max vertical load **140 kg**.

## From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

## The instruction of the assembly

- 1. From the right side of the frame unscrew original tow handle (not used any more).
- 2. Put the main bar of the towbar (pos. 1) to the frame that way, so holes (pos. A) agree to threaded holes and fix using bolts M10x35mm (pos. 5), and next through holes (pos. B) fix using bolts M12x1,25x70mm (pos. 4).
- 3. Fix body of the automat and the socket plate (pos. 3) using bolts M12x25mm from accessories. Place tow-ball according to supplied instruction.
- 4. Tighten all bolts according to the torque shown in the table.
- 5. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
- 6. Complete the paint coating damaged during instalment.

Torque settings for nuts and bolts (8,8):				
<b>M6</b> - 11 Nm	<b>M8 -</b> 25 Nm	<b>M10 -</b> 50 Nm		
<b>M12 -</b> 87 Nm	<b>M14 -</b> 138 Nm	<b>M16</b> - 210 Nm		

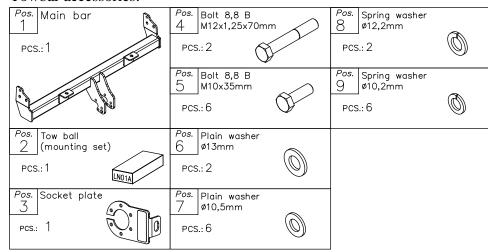
### **NOTE**

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

#### Towbar accessories:





## PPUH AUTO-HAK S. J.

Produkcja Zaczepów Kulowych Henryk i Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www.autohak.com.pl

# **Towing hitch (without electrical set)**

Class: A50-X Cat. no. LN01A

Designed for:

Manufacturer: LAND ROVER

Model: **FREELANDER** 

Type: (LN)

produced since 03.1998 till 09.2006

Technical data: **D**-value: **10,0 kN** 

maximum trailer weight: 2000 kg maximum vertical cup load: 140 kg

Approval number according to Directive 94/20/EC: <u>e20\*94/20\*1025\*00</u>

### **Foreword**

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving whereat values for the towing hitch cannot be exceeded.

 $D ext{-}value\ formula:$ 

$$\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \frac{9.81}{1000} = \text{D [kN]}$$